



B2<sup>5</sup> 18. A method of manufacturing a vehicle alternator  
having a case, a stator winding and an electrically insulating  
element disposed between the case and the winding, the method  
comprising the steps of

10 providing the insulating in the form of a solid body  
having at least one duct portion;

mounting the insulating element on one of the case  
and the winding, and

inserting the duct portion through an orifice in the  
case.

15 19. A method according to claim 18 comprising the step  
of mounting the insulating element on the winding.

20 20. A method according to claim 18 comprising the step  
of mounting the insulating element on the case.

REMARKS

25 Claim 5 has been amended to correct the dependency  
and new claims 18 - 20 have been presented to better describe  
the invention. No new matter has been added to the  
application as a result of this Amendment.